

### Sales Conditions & Terms

1	Delivery Term	<u>FOB SHANGHAI.</u>
2	Quotation Valid	This offer is valid <u>30</u> days.
3	Delivery Time	<u>30-35 WORKING DAYS</u> from deposit received.
4	Payment Terms	<u>30%</u> as deposit by TT, <u>70%</u> balance payment before delivery by TT.
5	Machine Color	Machine color can be made as customized or standard company color.
6	HS Code	Pipe Bending Machine:8462510090
7	Screen Language	English
8	Packing	Stretch Film+Wooden Case (LCL) or Stretch Film (FCL)
9	Transportation & unloading	Customer is responsible for unloading the machine,placement for any electrical/hydraulic cost.Machine is delivered without oil.
10	Machine&Tooling Test	For proper tooling design and to start the production of the ordered machine, we require a detailed drawing and unbent sample pipe that send to China for testing.We invite customer to visit our factory to inspect machine and tool bending in China before shipment.
11	Warranty	<ol style="list-style-type: none"> <li><u>Two</u> years of usage on parts of machine frame,machine cast part,machine mechanical part for normal wear and tear.</li> <li><u>One</u> year of usage on parts of electrical part,hydraulic parts and other parts for normal wear and tear.</li> <li>Warranty coverage is specifically limited to failures due to misuse,over machine capacity working, accident, or incorrect voltages are not covered under warranty.</li> <li>Provides the technical support and online services all the time.</li> </ol>

Item	Name		Unit	Technical
01	Max Bending Capacity	Carbon Steel	mm	Φ50x2
02	(Draw Bending)	Stainless Steel	mm	Φ42x1.6
03	Min Bending Radius(Draw Bending)		mm	≥1.5D
04	Max. Bending Radius(For Machine)		mm	250
05	Min Bending Radius(Rolling Bending)		mm	≅ 6D
06	Draw Bending Radius Layer Difference		mm	80
07	Mandrel Length		mm	3200
08	Max. One Time Feeding Length		mm	2500  (Can be Customized by customer's requirement)

09	Max Bending Angle		°	190
10	Bending Axis	Speed	Deg/sec	120
		Accuracy	mm	±0.1
		Power	KW	7 Controlled by Servo Motor
11	Feeding Axis	Speed	mm/sec	1000
		Accuracy	mm	±0.1
		Power	KW	3 Controlled by Servomotor
12	Rotating Axis	Speed	Deg/sec	200
		Accuracy	mm	±0.1
		Power	KW	0.75 Controlled by Servomotor
13	Demoulding Axis(Left-Right)	Accuracy	mm	±0.1
		Power	KW	0.75 Controlled by Servomotor
14	Hydraulic Pump Output Volume		L	19
15	Max Pressure		Mpa	16
16	Oil Tank Capacity		L	≈300