

| | Items | Specifications |
|----------------------------------|-------------------------|--|
| Material of coil | Material Thickness | 1.5-2mm cold steel |
| De-coiler | Weight | 3 ton manual |
| Forming system | Rolling Speed | About 8-15m/min |
| | Roller Stations | About 20- 24 stations |
| | Roller Material | Gcr15 Steel with quenching,surface coated with chrome 0.05mm |
| | Shaft Material | 45# Steel Diameter 60mm shaft |
| | Main Motor Power | 7.5 kw |
| | Hydraulic cutting Power | 4 kw |
| Cutting system | Material Of Cutting | CR12Mov with quench treatment,HRC 58-62 |
| | Hardness | HRC58-62 |
| | Tolerance | + -1.5mm |
| | Cutting blade | 2 sets of cutting blades |
| Electrical control system | Electric Source | 380V 50HZ 3 Phase or customized |
| | Control System | PLC Delta, encoder:Omron, electric parts:Schneider |
| | Weight | About 5 tons |
| | Way Of Drive | single chain |
| | Size of machine | About 9000mm* 1000mm*1200mm |

